

10/10/95  
12:01 PM

# ROLL STOCK FORMULA USAGE

Version: 1.0  
Date: 11/21/9  
By: ATM

## Description:

Brand Code: 01576 Brand: Marlboro Lights 100 Mentholated Foil SP  
Product Code: E 01576 0 0000 U  
Locations: M/C  
Comments:

## Data:

### Cigarette

Length: 99.5 mm  
Circumference: 24.8 mm  
Nomenclature: 100's

### Pack

Type: SP  
Cigs/Pack: 20  
Configuration: 7-6-7

### Carton/Case

Packs/Case: 10  
Cigs/Case: 200

Packer: GD X-1/GD X-500

Overwrapper: C/G/F

## Materials:

						Formula Usage
Pack	Mat Code	Description	Slit Width	Cut Length	Yield	Per 1000 Cigs
Foil	16-045-A	30# Silver	5.079	5.938	10,275	0.146760
Innerframe			0.000	0.000		
Poly	44-238-B	(PACK) Hoechst - CNA (O	5.188	6.283	168,000	0.001870
Tear Tape	47-231-A	4MM - 47-226-A		6.283	131,674	0.002386
<b>Carton</b>						
Overwrap			13.375	12.750		
Tear Tape				12.750		
Innerframe						
<b>Case</b>						
Tape		yds		Case Len	#Error	#Error

## Distribution:

Distribute	Individual	Location	Mail Address
X	Shelia Fitzgerald	M/C Cost Accounting	Finance Center
	George Rhyne	CAB Cost Accounting	Cabarrus
	Cheryl Moore	S/S Cost Accounting	Finance Center
	Camilla Olson	LVL Cost Accounting	Louisville
X	Eartha Thompson	Purchasing Services	Purchasing Services

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